

PRIVACY SCREEN FRAME KIT - 5/8" INSTALLATION INSTRUCTIONS

WHAT IS INCLUDED

- A. (2) Horizontal Frame Channel
- B. (2) Vertical Frame Channel
- C. (4) Privacy Screen Brackets
- D. (2) 1/4" Filler Strip 44"
- E. (6) ¼" Filler Strip 24"
- F. (2) 5/8" Slat Filler Strip 44"
- G. (2) 1/4" 1/4" H-Connector
- H. (2) 1/4" 5/8" Connector Strip 44"
- I. (24) 5/8" Board Spacer
- J. Hardware Kit
 - 1. (28) #8 x 1/2" Screw
 - 2. (8) #10 x 1" Screw
 - 3. (1) T20 Torx Bit

NOT INCLUDED

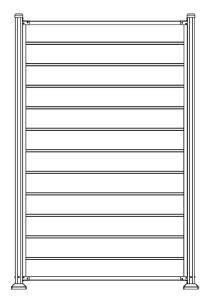
- 1. 2"x2"x76" Post Kit (548062)
- 2. Post Flange Mount Kit (For surface-mount installation) (#548063)
- 3. Post Extension Kit (For in-ground installation) (#548061)
- 4. Infill Kits
 - a. 1/4" Privacy Panels (#544664, #544665, #544666, #544667)
 - b. 5/8" (4-Pack) Slats (#544656, #544657, #544658)

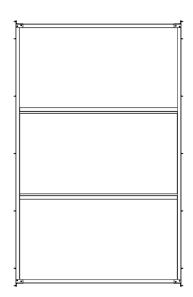
TOOLS AND ITEMS NEEDED

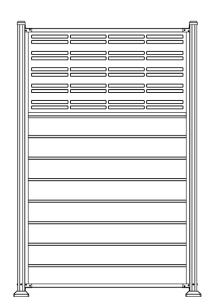
- Drill/power screwdriver
- Tape measure
- Marked speed square
- Level
- Pencil
- Safety glasses/goggles

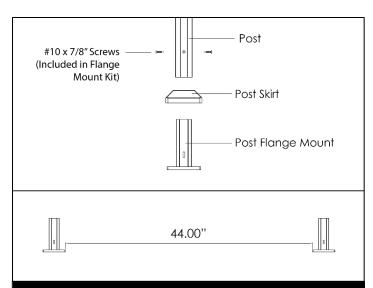
PRO TIPS

- Layout the infill kits with appropriate filler strips and spacers before installing.
- This kit is designed for a 46" span between posts.
- Determine whether you will mount your privacy screen posts with a (A)
 Flange Adapter (surface mount) or a (B) Post Extension (in-ground). *Note
 that your post and mounting method is purchased separately from the
 Privacy Screen Frame Kit.



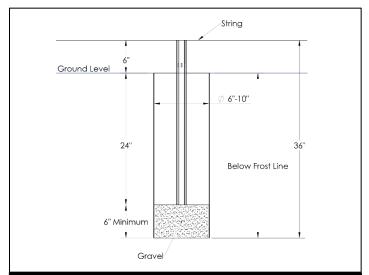






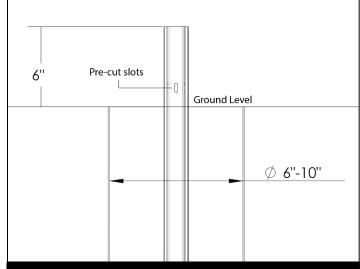
STEP 1 - Option 1: Set Posts with Flange Adapter

- Set post bases so that the distance between each post flange is 44".
- Attach the flange to the mounting surface using appropriate fasteners for your mounting surface.
- Use a level to make sure the flange adapter is plumb in line.
- Slide posts over flange adapters.
- Note that the span between inside post faces should be 46".
- Slide post skirts over posts (these are included with the Flange Adapter Kit).
- Secure post to flange adapters with (4) #10 x 7/8" screws included in your post kit.
- Repeat for the other post.



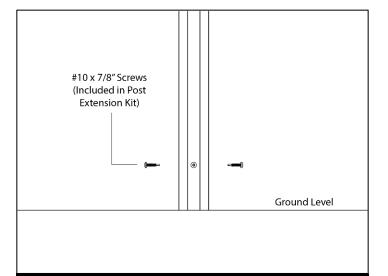
STEP 1 - Option 2: Set Posts with Post Extension

- Check local regulations for specific building requirements.
- For best results, level the ground beneath the desired privacy screen panel locations.
- Set up 2-stakes and a string line along the desired location so that the string is level and a minimum of 6" above the ground. Mark the posthole locations 48" apart along the center of the stringline. Dig holes between 6" and 10" wide and down a minimum of 36" from the string to the bottom of the hole. Hole depth should exceed the frost line. See Diagram A-1.
- Backfill the hole with at least 6" of gravel until the depth is 30" from the string to the top of the compacted gravel.



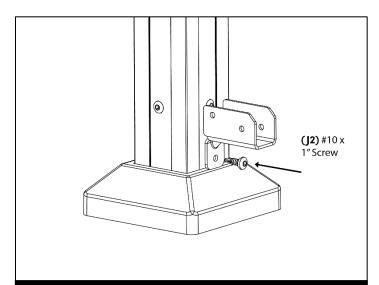
STEP 1 - Option 2: Set Posts with Post Extension (Cont.)

- Note: The pre-cut slots in the post extension must be at the top upon install.
- Mix concrete per the instructions on the bag. Mix thoroughly
 and install the post extension into the hole and tap the post to
 the proper depth. Use a level to ensure the post extension is
 plumb and square with the ground. Brace the post extension
 with temporary supports as the concrete sets (per the
 instructions). Double check to ensure that the spacing between
 the post extensions is 48" center to center.



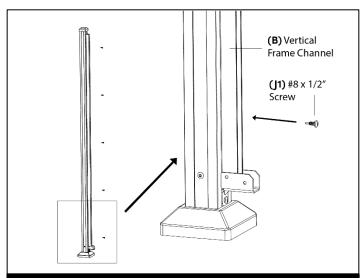
STEP 1- Option 2: Set Posts with Post Extension (Cont.)

- Once the concrete is dry, slide posts over Post Extenders. Be sure that the bottoms of the posts are level with each other.
- Secure Post to Post Extender with (4) #10 x 7/8" Screws included in your Post Kit.
- Repeat for the other post.



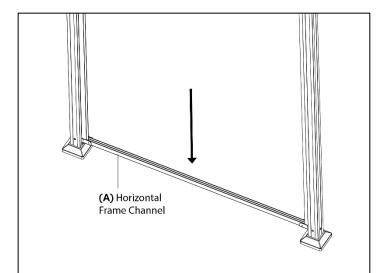
STEP 2 - Attach Lower Brackets

- Set the bottom bracket (C) directly on top of the post skirt and centered on the groove in the post. This measurement is 1-1/2" from the bottom of the post if using a post extension kit.
- Making sure the bracket is square and centered, attach using an 1/8" pilot hole and (1) supplied #10 x 5/8" screws (J-2).
- Repeat for the other post.
- NOTE: If you are using a post extension kit for direct burial use, make sure the top of the posts are level.
- Pro-tip: You can use a chalk line across multiple Privacy Screen kits to ensure the infill kits are level with each other.



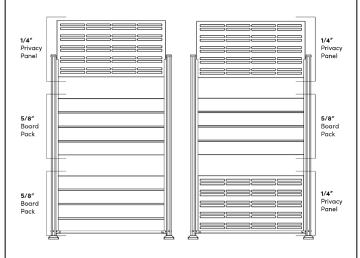
STEP 3 - Attach Side Frame Channels

- Set the vertical frame channel (B) into the bracket (C) with the opening of the channel facing away from the post.
- Make sure the frame channel (B) is plumb and centered on the groove in the post.
- Use a clamp to hold your frame channel in place.
- Attach using 1/8" pilot holes and (5) #8 x ½" screws (J-1) located in the pre-cut slots.
- Repeat for other post.



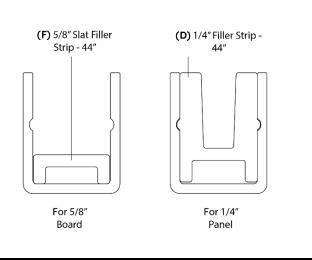
STEP 4 – Insert Lower Frame Channel

- Set one of the horizontal frame channels (A) into the brackets (C) from Step 1 with the opening of the channel facing up.
- DO NOT ATTACH YET.



STEP 5 - Install Infill Kits

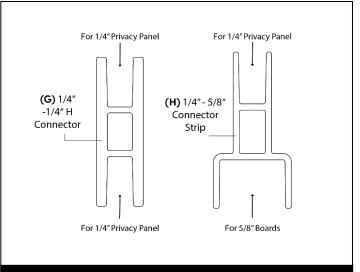
- This frame kit includes all necessary spacers and adapters to install 3 Deckorators Privacy Screen Infill Kits.
- You can mix and match infill kits to fit your style. Each infill kit takes up 1/3 of the Frame Kit.
- Determine your desired privacy screen infill pattern and related adapters/spacers.
- Slide the infill kits and spacers down the vertical frame channels.



Filler Strips

- The Privacy Screen filler trips help connect the infill kits to the frame channels.
- Make sure to set the proper filler strip in the frame channel to adapt to your infill kit.
- These strips go into the top or bottom frame channels to provide the correct spacing.

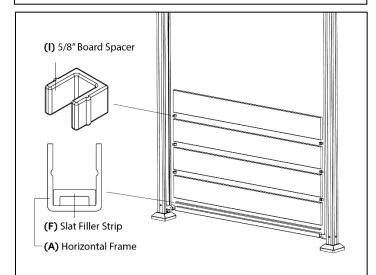
*Filler strips sit in the frame channels to adapt each size: 1/4" panels or 5/8" slats.



Connector Strips

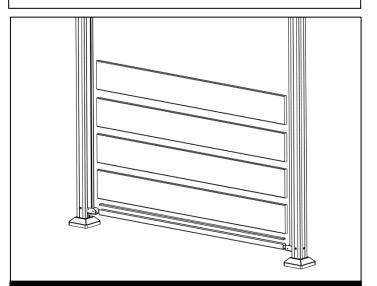
- The Privacy Screen Infill Kits can be connected by using one of these Connector Strips.
- Set a properly sized Connector Strip on top of the installed Infill Kit.
- Install the next Infill Kit directly on top of the Connector Strip.

*Connector Strips join two different infill options together



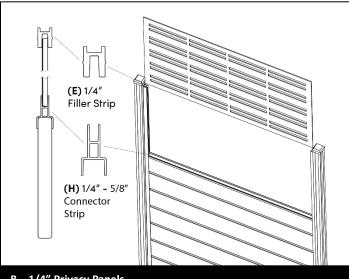
A – Privacy Slats

- When installing 5/8" slats into a Horizontal Frame Channel (A), you must insert one 5/8" Slat Filler Strip (F) into the Horizontal Frame Channel (A). This applies to both the top and bottom Horizontal Frame Channel (A).
- Install one 45" long board by sliding both ends of the board down the frame channels.
- If a gap is desired between the boards, install (2) ½" spacers (I) into the vertical frame channels on each side by pushing them into the frame channels and resting on top of the installed board.



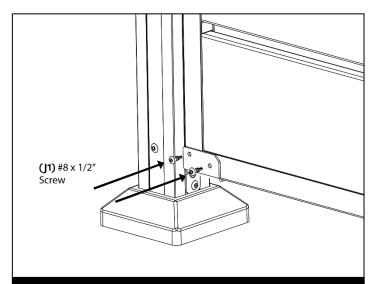
A - Privacy Slats (Cont.)

- If no gap is desired between the boards, install the next board directly on top of the last one.
- The no-gap option is only available if you choose to use all boards (no screens) for the entire kit.
- If you choose this configuration, you will need to install one extra board (13 total boards).
- Repeat these steps to fill in the rest of the privacy screen.



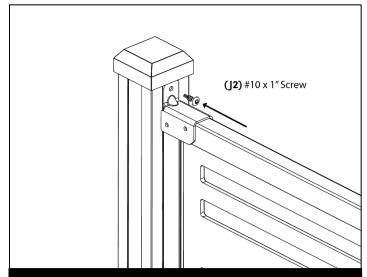
B - 1/4" Privacy Panels

- Each Privacy Panel will need (2) 1/4" Vertical Filler Strips (E) and (2) Horizontal Infill adapters.
 - o If the panel is bordered by the frame channel, it will need a 1/4" horizontal filler strip (D).
 - o If the panel is bordered by a 5/8" slat, it will need a 5/8"-1/4" connector strip (H).
- Install the filler strips and required connector strip(s) with the 1/4" slots facing towards the panel.
- $\bullet\,$ Install the Privacy Panel by sliding both ends of the panel down the 1/4" vertical filler strips (E) until it is fully seated in the bottom horizontal filler strip.
- Repeat these steps to fill in the rest of the privacy screen.



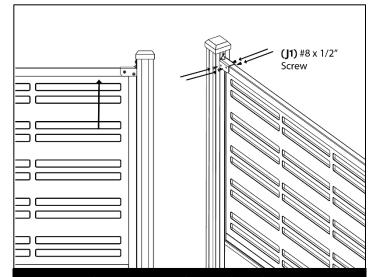
STEP 6 – Attach Lower Bracket Screws

• Attach the brackets to the channel using an 1/8" pilot hole and (4) #8 x 1/2" (J-1) screws through the pre-drilled holes in the brackets (C).



Step 7 – Attach Upper Brackets

- Set the Upper Frame Channel (A) on top of the installed infill
- Set Upper Brackets (C) on top of the Vertical Frame Channels (B) and centered on the groove in the post.
- Attach an 1/8" pilot hole and (1) supplied #10 x 5/8" (J-2) screws for each bracket (C).



STEP 8 - Attach Upper Horizontal Frame Channel

• Make sure the Top Horizontal Frame Channel (A) is pushed up into the installed Upper Brackets (C) and attach using an 1/8" pilot hole and (4) #8 x 1/2" (J-1) screws through the pre-drilled holes in the brackets.

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