

Code Compliance Research Report CCRR-0280

Issue Date: 07-24-2018 Revised Date 02-15-2024 Renewal Date: 07-31-2024

DIVISION: 05 00 00 - METALS Section: 05 52 00 - Metal Railings

REPORT HOLDER:
Deckorators, Inc.
68956 US Highway 131
White Pigeon, MI 49099
www.deckorators.com

REPORT SUBJECT: ALX Contemporary Guard Systems Rapid Rail Guardrail System

1.0 SCOPE OF EVALUATION

- **1.1** This Research Report addresses compliance with the following Codes:
- 2021, 2018, 2015 International Building Code® (IBC)
- 2021, 2018, 2015 International Residential Code® (IRC)

NOTE: This report references the most recent Code editions cited. Section numbers in earlier editions may differ.

- **1.2** The ALX Contemporary and Rapid Rail Guard Systems have been evaluated for the following properties (see Table 1):
- Structural Performance
- **1.3** The ALX Contemporary and Rapid Rail Guard Systems have been evaluated for the following uses (see Table 1):
- Guards (aka. guardrails) under the definitions of the referenced codes.
- Guard assemblies are provided as level guards for walking areas such as decks and balconies. Sloped guards are for open sides of stairways.

2.0 STATEMENT OF COMPLIANCE

The ALX Contemporary and Rapid Rail Guard Systems comply with the Codes listed in Section 1.1, for the properties stated in Section 1.2 and uses stated in Section 1.3, when installed as

described in this report, including the Conditions of Use stated in Section 6.0.

3.0 DESCRIPTION

- **3.1** Level guards are provided with rail lengths up to 96 inches in length and installed heights of 42 inches measured from the top of the upper rail to the walking surface. See Tables 2-5 for lengths and configurations.
- **3.2** Stair guards are provided with rail lengths up to 76 inches along the sloping length between the inside of supports and an installed height of 42 inches measured vertically from the top of the upper rail to the leading edge of the stair tread or landing.
- **3.3** The ALX Contemporary and Rapid Rail Guard Systems are an assemblage of extruded aluminum top rails, bottom rails, brackets, balusters, and posts.
- **3.4** The ALX Contemporary Rectangular and Cable Guard top rails are rectangular extruded aluminum profiles. See Figure 2. The ALX Contemporary Round Guard top rail is a round extruded aluminum profile. See Figure 1.
- **3.5** The ALX Contemporary Rectangular and Round Guard bottom rail is a square extruded aluminum profile. ALX Contemporary Cable Guard Systems do not include a bottom rail. See Figure 3.
- **3.6** The Rapid Rail top and bottom rails are two component rails consisting of a top and base fit together from extruded aluminum profiles. See Figure 8.
- **3.7** Zinc die-cast collar brackets are used for various configurations. See Figures 4 and 9
- **3.8** ALX Guard Systems infill varies by guard system and configuration. See Tables 2, 3 or 4. Available infill described below and shown in Figures 5 and 6.







- **3.8.1** Classic aluminum 3/4-inch-diameter round pickets, fit into routing in the top and bottom rails.
- **3.8.2** Estate aluminum 3/4-inch square pickets, fit into routing in the top and bottom rails.
- **3.8.3** Aluminum, 3/4-inch square pickets, factory welded to the top and bottom rails with a 1/8-inch continuous fillet weld.
- **3.8.4** Stainless steel horizontal cable infill, with intermediate 3/4-inch square pickets. Stair guard systems use two intermediate pickets and level guard systems use one intermediate picket.
- **3.9** The Rapid Rail Guardrail System uses 5/8-inch square aluminum balusters, fit into routing in the top and bottom rails. See Table 5 and Figure 10.
- **3.10** Posts consist of square aluminum extrusions welded to an aluminum base plate that is pre-drilled for anchoring to the supporting structure. See Figure 7.
 - **3.10.1** The heavy wall post is a 2-1/2-inch square by 0.15-inch wall aluminum extrusion.
 - **3.10.2** The light wall post is a 2-1/2-inch square by 0.080-inch aluminum extrusion.
 - **3.10.3** Heavy and light posts are attached to a 5-inch x 5-inch x 3/8-inch-thick aluminum base plate with a 1/4-inch continuous fillet weld.
 - **3.10.4** The base plates have four 3/8-inch diameter holes for attachment to the deck surface.

4.0 PERFORMANCE CHARACTERISTICS

4.1 The guard systems described in this report have demonstrated capacity to resist design loading specified in Chapter 16 of the IBC and Section R301 of the IRC when tested in accordance with ICC-ES AC 273.

5.0 INSTALLATION

5.1 The ALX Contemporary and Rapid Rail Guard Systems must be installed in accordance with the manufacturer's published installation instructions, the applicable Code, and

- this Research Report. A copy of the manufacturer's instructions must be available on the jobsite during installation.
- **5.2** Guards may be assembled in various configurations identified in Tables 2-5. Refer to Tables 6-9 for the fastening schedule of all system components.
- **5.3** Posts are anchored to with (4) 3/8" bolts of the type and size suitable for the construction type and condition of the supporting structure. See Section 6.3 under Conditions of Use for additional requirements.

6.0 CONDITIONS OF USE

- **6.1** Installation must comply with this Research Report, the manufacturer's published installation instructions, and the applicable Code. In the event of a conflict, this report governs.
- **6.2** Only those types of fasteners and fastening methods described in this report have been evaluated for the installation of ALX Contemporary and Rapid Rail Guard Systems. Other methods of attachment are outside the scope of this report.
- **6.3** Anchorage of the structural post is not within the scope of this report and is subject to evaluation and approval by the building official. Anchors must satisfy the design load requirements specified in Chapter 16 of the building code and must meet the following minimum requirements:
 - **6.3.1** A minimum of four anchor bolts must be used and located in the four pre-drilled holes in the structural post base plate.
 - **6.3.2** The anchors must have a minimum nominal diameter of 3/8 inch.
 - **6.3.3** Where required by the building official, engineering calculations and details shall be provided. The calculations verify that the anchorage and supporting structure complies with the building code for the type and condition of the supporting structure.
- **6.4** The ALX Contemporary and Rapid Rail Guard Systems are manufactured under an approved quality control system with third-party inspections by Intertek.



Version: 28December 2021





7.0 SUPPORTING EVIDENCE

- **7.1** Drawings and installation instructions submitted by the manufacturer.
- **7.2** Reports of testing and engineering analysis demonstrating compliance with the performance requirements of Acceptance Criteria for Handrails and Guards ICC-ES AC 273, revised June 2017.
- **7.3** Documentation of an Intertek approved quality control system for the manufacturing of products recognized in this report.
- **7.4** Intertek Listing Reports "Deckorators, Inc ALX Contemporary Guardrail Systems" and "Deckorators, Inc Rapid Rail Guardrail Systems", on the Intertek Directory of Building Products.

8.0 IDENTIFICATION

The ALX Contemporary and Rapid Rail Guard Systems are identified with the manufacturer's name (Deckorators, Inc.), the product name (ALX Contemporary Guard Systems or Rapid Rail Guardrail Systems), when applicable "For Use in One-and Two-Family Dwellings Only", the Intertek Mark as shown below, the Intertek Control Number, and the Code Compliance Research Report number (CCRR-0280).



9.0 OTHER CODES

This section is not applicable.

10.0 CODE COMPLIANCE RESEARCH REPORT USE

- **10.1** Approval of building products and/or materials can only be granted by a building official having legal authority in the specific jurisdiction where approval is sought.
- **10.2** Code Compliance Research Reports shall not be used in any manner that implies an endorsement of the product by Intertek.
- **10.3** Reference to the https://bpdirectory.intertek.com is recommended to ascertain the current version and status of this report.

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TABLE 1: PROPERTIES EVALUATED

PROPERTY	2021 IBC SECTION	2021 IRC SECTION
Guard Structural Performance	1607.9.1	Table R301.5

TABLE 2: CODE OCCUPANCY CLASSIFICATION - ALX CONTEMPORARY ROUND RAILING

GUARD TYPE	MAXIMUM DIMENSIONS	INFILL	SUPPORT POST	SUPPORT BLOCK	CODE OCCUPANCY CLASSIFICATION
Level / In- Line Application	97 in. by 42 in.	3/4 in Diameter Round Hollow Aluminum Picket	Heavy Wall	Two, 3 in. long sections of 3/4 in. dia. round picket	IRC - One- and Two-
Stair Application	75.5 in. by 42 in.	3/4 in Diameter Round Hollow Aluminum Picket	Heavy Wall or Light Wall	Two, 3 in. long sections of 3/4 in. dia. round picket	Family Dwellings
Stair Application	75.5 in. by 42 in.	3/4 in Diameter Round Hollow Aluminum Picket	Heavy Wall or Light Wall	Two, 3 in. long sections of 3/4 in. dia. round picket	IBC – All Use Groups







TABLE 3: CODE OCCUPANCY CLASSIFICATION - ALX CONTEMPORARY RECTANGULAR RAILING

GUARD TYPE	MAXIMUM DIMENSIONS	INFILL	SUPPORT POST	SUPPORT BLOCK	CODE OCCUPANCY CLASSIFICATION	
Level / In- Line	73 in. by 42 in. ⁽¹⁾	3/4 in Square Hollow Aluminum Picket	Light Wall	Two, 3 in. long sections of 3/4 in. square picket	IRC - One- and Two-	
	93.5 in. by 42 in. ⁽¹⁾	3/4 in Square Hollow Aluminum Picket	Heavy Wall	Two, 3 in. long sections of 3/4 in. square picket	Family Dwellings	
Application	93.5 in. by 42 in. ⁽²⁾	Welded 3/4 in Square Hollow Aluminum Picket	Heavy Wall	One, 3 in. long sections of 3/4 in. square picket	IBC - All Use Groups	
	70.5 in. by 42 in.	Welded 3/4 in Square Hollow Aluminum Picket	Heavy Wall	None	ibc - All Ose Groups	
Level Over- The-Post Brackets	93 in. by 42 in	3/4 in Square Hollow Aluminum Picket	Light Wall	Two Square Pickets	IRC - One- and Two- Family Dwellings	
Stair Application	3/4 in Square Hollow Aluminum Picket 3/4 in Diameter Round Hollow Aluminum Picket		Heavy Wall	Two, 3 in. long sections of 3/4 in. square picket	IRC - One- and Two-	
		3/4 in Diameter Round	Heavy Wall	Two, 3 in. long sections of 3/4 in. dia. round picket	Family Dwellings	
	85.3 in. by 42 in.	3/4 in Square Hollow Aluminum Picket	Heavy Wall	Two, 3 in. long sections of 3/4 in. square Picket	IBC - All Use Groups	
	75.5 in. by 42 in.	3/4 in Square Hollow Aluminum Picket	Heavy Wall or Light Wall	Two, 3 in. long sections of 3/4 in. square picket	ibe - All Ose Groups	
Stair Over- The-Post Brackets	96 in. by 42 in	3/4 in Square Hollow Aluminum Picket	Light Wall	Two Square Pickets	IRC - One- and Two- Family Dwellings	

^{1.} The usage of the angular brackets for 22° to 45° post to rail installation is limited to these assemblies.







TABLE 4: CODE OCCUPANCY CLASSIFICATION - ALX CONTEMPORARY CABLE RAILING

GUARD TYPE	MAXIMUM DIMENSIONS	INFILL	SUPPORT POST	CABLE SPACER SUPPORT BLOCK	CODE OCCUPANCY CLASSIFICATION
Level / In- Line Application	93.5 in. by 42 in.	12 horizontal 1/8 in Diameter 1x19 stainless steel cables equidistant between the top rail and	Heavy Wall	One Under Top Rail	IRC - One- and Two- Family Dwellings
	90.5 in. by 42 in.	deck surface. One intermediate ¾ inch square aluminum picket at the midspan is utilized.	Heavy Wall	One Under Top Rail	IBC – All Use Groups
12 horizontal 1/8 in 91 in. by 42 in. Level Level Diameter 1x19 stainless steel cables equidistant between the top rail and		Heavy Wall	Two Under Top Rail	IRC - One- and Two- Family Dwellings	
Over-The- Post Brackets	88 in. by 42 in.	deck surface. Two intermediate ¾ inch square aluminum picket at the midspan is utilized.	Heavy Wall	Two Under Top Rail	IBC – All Use Groups
96 in. by 42 in. Stair Application 86.6 in. by 42 in. Diameter 1x1 steel cables of between the deck surfaintermediation square alumin	96 in. by 42 in.	12 horizontal 1/8 in Diameter 1x19 stainless steel cables equidistant between the top rail and	Heavy Wall	Two Under Top Rail	IRC - One- and Two- Family Dwellings
	deck surface. Two intermediate ¾ inch square aluminum pickets are utilized.	Heavy Wall	Two Under Top Rail	IBC – All Use Groups	
Stair Over-The- Post Brackets	89 in. by 42 in.	12 horizontal 1/8 in Diameter 1x19 stainless steel cables equidistant between the top rail and	Heavy Wall	Two Under Top Rail	IRC - One- and Two- Family Dwellings
	83 in. by 42 in.	deck surface. Two intermediate ¾ inch square aluminum pickets are utilized.	Heavy Wall	Two Under Top Rail	IBC – All Use Groups







TABLE 5: CODE OCCUPANCY CLASSIFICATION - RAPID RAIL

GUARD TYPE	GUARDRAIL DIMENSIONS	INFILL	SUPPORT POST	SUPPORT BLOCK	CODE OCCUPANCY CLASSIFICATION						
Lavel Vie Lie	93.5 in. × 42 in. 93.5 in. × 36 in.	5/8-in. Square Hollow	Light Wall or Heavy Wall	Two, 3 in. long sections of ¾ in. square picket	IRC - One- and Two-						
Level/In-Line	69.5 in. × 36 in.			One, 3 in. long section of ¾ in. square picket							
	92.5 in. × 42 in.	Aluminum Baluster			Two, 3 in. long sections	Family Dwellings					
Stair	92.5 in. × 36 in.			of ¾ in. square picket							
Stan	72 in. × 36 in.			One, 3 in. long section of ¾ in. square picket							
Level/In-line	5/8-in. Square Light Wall Hollow	-	5/8-in. Square		One, 3 in. long section	IRC - One- and Two- Family Dwellings					
Stair	72 in. × 42 in.	Aluminum Baluster	or Heavy Wall					or Heavy Wall	Aluminum	of ¾ in. square picket	IBC – All Use Groups.







TABLE 6: FASTENING SCHEDULE - ALX CONTEMPORARY ROUND RAILING

GUARD TYPE	CONNECTION	FASTENER ¹
	Top Rail Bracket to Post	Two 1/4-14 x 1 in hex-head, self-drilling sheet metal screws
	Top Rail Bracket to Rail	Four #8-18 x 1-1/2 in flat-head, machine screws
	Bottom Rail Bracket to Post	Two 1/4-14 x 1 in hex-head, self-drilling sheet metal screws
Level Application	Bottom Rail Bracket to Rail	Two #8-18 x 1-1/2 in flat-head, machine screws
	Support Block / Nylon Connector to Bottom Rail	One #8-14 x 1 in flat head, machine screw
	Angle Bracket to Post	Two #10-16 by 1-inch, self-drilling stainless steel screws
	Angle Bracket to Rail	Two #10-16 by 1-inch, self-drilling stainless steel screws
	Top Rail Bracket to Post	Two #10-32 x 1 in flat-head, self-drilling sheet metal screws
	Top Rail Bracket to Rail	Two #10-16 x 1 in pan-head, self-drilling sheet metal screws
	Bottom Rail Bracket to Post	Two #10-32 x 1 in flat-head, self-drilling sheet metal screws
Stair Application	Bottom Rail Bracket to Rail	Two #10-16 x 1 in pan-head, self-drilling sheet metal screws
	Swivel to Collar	1/4-28 x 1 in button head socket cap screw
	Support Block / Nylon Connector to Bottom Rail	One #8-14 x 1 in flat head, machine screw

^{1.} All fasteners are 300 series stainless steel.







Code Compliance Research Report CCRR-0280

TABLE 7: FASTENING SCHEDULE - ALX CONTEMPORARY RECTANGULAR RAILING

GUARD TYPE	CONNECTION	FASTENER ¹
	Top Rail Bracket to Post	Two 1/4-14 x 1 in hex-head, self-drilling sheet metal screws
	Top Rail Bracket to Rail	Four #8-18 x 1-1/2 in flat-head, machine screws
	Over the Post Bracket to Post	Four 1/4-14 by 1" (0.182 in minor diameter), pan-head, self-drilling, galvanized carbon steel screws (installed in screw chases in post)
Level	Over the Post Bracket to Rail	Two #8-18 by 3/4" (0.122 in minor diameter), countersunk head, self- drilling, galvanized carbon steel screws
Application	Bottom Rail Bracket to Post	Two 1/4-14 x 1 in hex-head, self-drilling sheet metal screws
	Bottom Rail Bracket to Rail	Two #8-18 x 1-1/2 in flat-head, machine screws
	Support Block / Nylon Connector to Bottom Rail	One #8-18 x 1 in flat head, machine screw
	Angle Bracket to Post	Two #10-16 by 1-inch, self-drilling stainless steel screws
	Angle Bracket to Rail	Two #10-16 by 1-inch, self-drilling stainless steel screws
	Top Rail Bracket to Post	Two #10-16 x 1 in countersunk head, self-drilling, stainless steel screws
	Top Rail Bracket to Rail	Two #10-16 x 1 in pan-head, self-drilling stainless steel screws
	Swivel Over the Post Bracket to Post	Four 1/4-14 by 1" (0.182 in minor diameter), pan-head, self-drilling, galvanized carbon steel screws (installed in screw chases in post)
Chain	Swivel Over the Post Bracket to Rail	Two #8-18 by 3/4" (0.122 in minor diameter), countersunk head, self- drilling, galvanized carbon steel screws
Stair Application	Bottom Rail Bracket to Post	Two #10-16 x 1 in countersunk head, self-drilling, stainless steel screws
	Bottom Rail Bracket to Rail	Two #10-16 x 1 in pan-head, self-drilling stainless steel screws
	Original Swivel to Collar	1/4-28 x 1 in button head socket cap screw Swivel secured using Barrel Bolt with 1/4-28 x 1 in button head socket cap screw
	Support Block / Nylon Connector to Bottom Rail	One #8-18 x 1 in countersunk head, self-drilling, stainless steel screw

^{1.} All fasteners are 300 series stainless steel.







TABLE 8: FASTENING SCHEDULE - ALX CONTEMPORARY CABLE RAILING

GUARD TYPE	CONNECTION	FASTENER ¹
	Top Rail Bracket to Post	Two 1/4-14 x 1 in hex-head, self-drilling sheet metal screws
	Top Rail Bracket to Rail	Four #8-18 x 1-1/2 in flat-head, machine screws
	Over the Post Bracket to Post	Four 1/4-14 by 1" (0.182 in minor diameter), pan-head, self-drilling, galvanized carbon steel screws (installed in screw chases in post)
	Over the Post Bracket to Rail	Two #8-18 by 3/4" (0.122 in minor diameter), countersunk head, self- drilling, galvanized carbon steel screws
Level	Bottom Rail Bracket to Post	Two 1/4-14 x 1 in hex-head, self-drilling sheet metal screws
Application	Bottom Rail Bracket to Rail	Two #8-18 x 1-1/2 in flat-head, machine screws
	Cable Infill Intermediate Picket / Nylon Connector to Top Rail and Deck Surface	One #8-18 by 1-inch, countersunk head, self-drilling stainless steel screw
	Cable Infill to Post	Pull-Lock® (Part No. PUL-4-12) fitting pulled through the width of the post to the opposite side, and tightened with brass lock nut and stainless-steel washer on threaded stud
	Top Rail Bracket to Post	Two #10-16 x 1 in countersunk head, self-drilling, stainless steel screws
	Top Rail Bracket to Rail	Two #10-16 x 1 in pan-head, self-drilling stainless steel screws
	Swivel	Four 1/4-14 by 1" (0.182 in minor diameter), pan-head, self-drilling,
	Over the Post Bracket to Post	galvanized carbon steel screws (installed in screw chases in post)
	Swivel Over the Post Bracket to Rail	Two #8-18 by 3/4" (0.122 in minor diameter), countersunk head, self- drilling, galvanized carbon steel screws
	Bottom Rail Bracket to Post	Two #10-16 x 1 in countersunk head, self-drilling, stainless steel screws
Stair	Bottom Rail Bracket to Rail	Two #10-16 x 1 in pan-head, self-drilling stainless steel screws
Application	Original Swivel to Collar	1/4-28 x 1 in button head socket cap screw Swivel secured using Barrel Bolt with 1/4-28 x 1 in button head socket cap screw
	Cable Infill Intermediate Picket / Nylon Connector to Top Rail and Deck Surface	One #8-18 by 1-inch, countersunk head, self-drilling stainless steel screw
	Cable Infill to Post	Pull-Lock® (Part No. PUL-4-12) fitting pulled through the width of the post to the opposite side, and tightened with brass lock nut and stainless-steel beveled washer on threaded stud

^{1.} All stainless-steel fasteners are 300 series stainless steel.







TABLE 9: FASTENING SCHEDULE - RAPID RAIL

GUARD TYPE	CONNECTION	FASTENER ¹
	Top Rail Bracket to Post	Two #10-16 by 1 in. star drive, countersunk head, self-drilling stainless steel screws
	Top Rail Bracket to Rail	Two #8-18 by $\frac{1}{2}$ in. star drive, countersunk head, self-drilling, stainless steel screws
	Bottom Rail Bracket to Post	Two #10-16 by 1 in. star drive, countersunk head, self-drilling stainless steel screws
Level Application	Bottom Rail Bracket to Rail	Two #8-18 by $\%$ in. star drive, countersunk head, self-drilling, stainless steel screws
	Support Block / Nylon Connector to Bottom Rail	One #8-18 by 1 in. square drive, countersunk head, self-drilling, stainless steel screw
	Support Block / Nylon Connector to Support Block	Slip fit – no mechanical connection
	Baluster to Top/Bottom Rail	Slip fit – no mechanical connection
	Top Rail Bracket to Post	Two #10-16 by 1 in. star drive, countersunk head, self-drilling stainless steel screws
	Top Rail Bracket to Rail	Two #8-18 by ½ in. star drive, countersunk head, self-drilling, stainless steel screws
	Bottom Rail Bracket to Post	Two #10-16 by 1 in. star drive, countersunk head, self-drilling stainless steel screws
	Bottom Rail Bracket to Rail	Two #8-18 by ½ in. star drive, countersunk head, self-drilling, stainless steel screws
Stair Application	Support Block / Nylon Connector to Bottom Rail	One #8-18 by 1 in. square drive, countersunk head, self-drilling, stainless steel screw
	Support Block / Nylon Connector to Support Block	Slip fit – no mechanical connection
	Baluster to Top/Bottom Rail	Slip fit – no mechanical connection
	Top Stair Rail Bracket Base to Bracket Mount	One #10-16 by 1 in. star drive, countersunk head, self-drilling, stainless steel screw
	Bottom Stair Rail Bracket Base to Bracket Mount	One #10-16 by 1 in. star drive, countersunk head, self-drilling, stainless steel screw

2. All fasteners are 300 series stainless steel.





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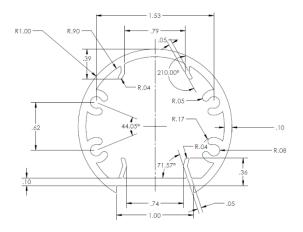


FIGURE 1 – ALX ROUND TOP RAIL

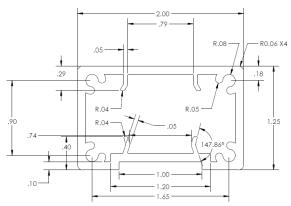


FIGURE 2 – ALX RECTANGULAR TOP RAIL

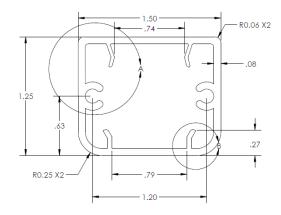
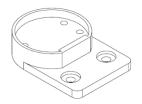


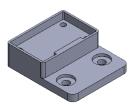
FIGURE 3 – ALX SQUARE BOTTOM RAIL



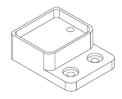




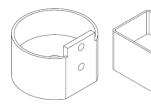




ALX LEVEL ROUND AND RECTANGULAR TOP RAIL BRACKETS



ALX LEVEL SQUARE BOTTOM RAIL BRACKET



ALX STAIR ROUND AND RECTANGULAR TOP RAIL BRACKETS



ALX STAIR BOTTOM RAIL BRACKET







Fasteners

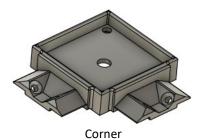


OVER THE TOP ALX SWIVEL BRACKET FOR STAIRS ONLY

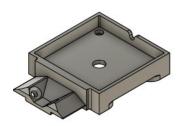




Continuous (Level/In-Line)



OVER THE POST ALX RECTANGULAR BRACKET



End

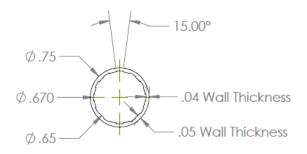
FIGURE 4 - ALX RAIL BRACKETS



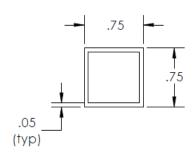


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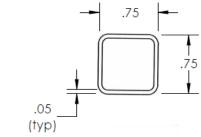




Classic (3/4 inch dia.) Picket Profile



Estate (3/4 inch square) Picket Profile



Welded to Rails, 3/4-inch Square Picket Profile

FIGURE 5 - ALX PICKET INFILL







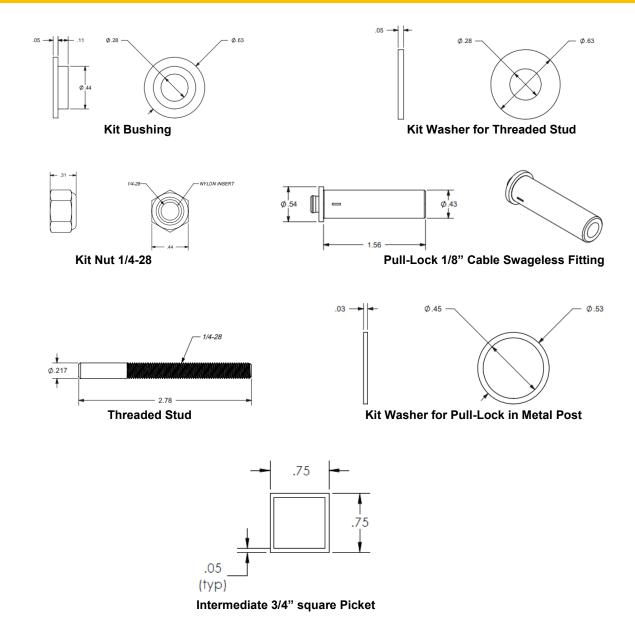
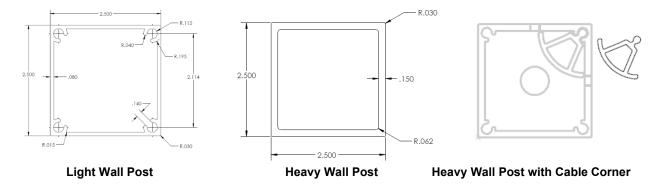


FIGURE 6 - ALX CABLE RAIL INFILL COMPONENTS









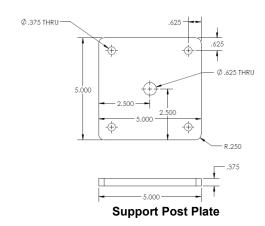


FIGURE 7 - SUPPORT POSTS

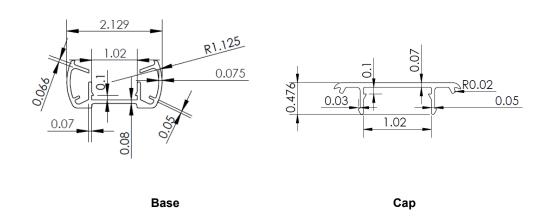


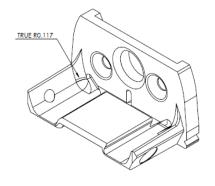
FIGURE 8 - Rapid Rail top and bottom Rail

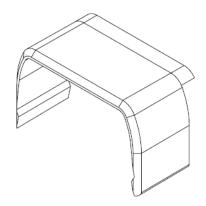


ACCREDITED
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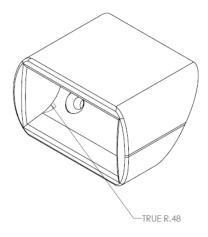


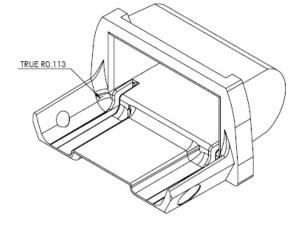




Base Bracket

Bracket Cap





Stair Bracket Mount

Stair Bracket Base

FIGURE 9 - RAPID RAIL BRACKETS







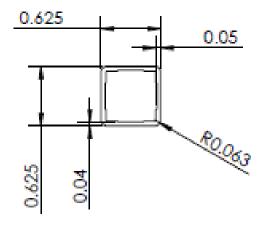


FIGURE 10 - RAPID RAIL 5/8" BALUSTER

