

WHAT IS INCLUDED

- A. Top Rail (1)
- B. Mid-Bottom Rail (2)
- C. Picket (15)
- D. Quick Pins (45)
- E. Mounting Bracket (6)
- F. #8 x 5/8" Pan Head Self-Drilling Screws (24)
- G. T-20 Torx Bit (1)

NOT INCLUDED

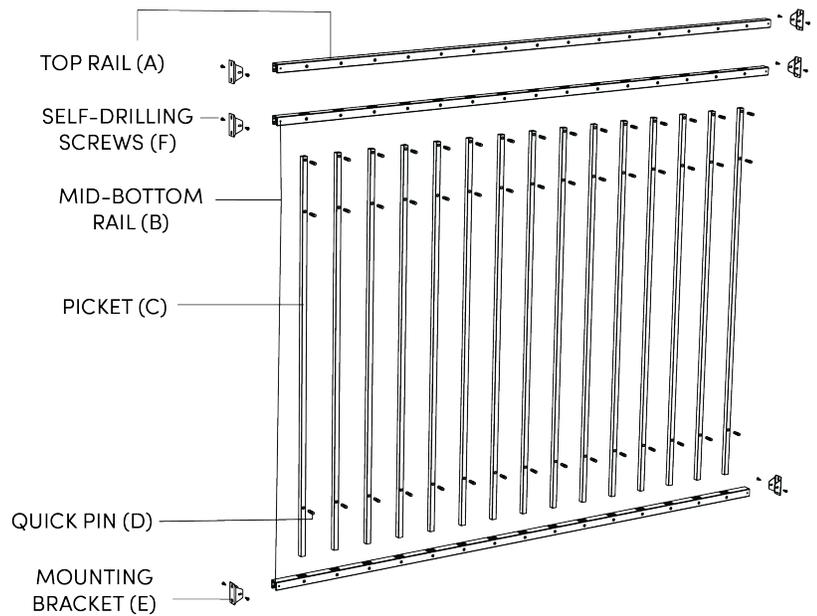
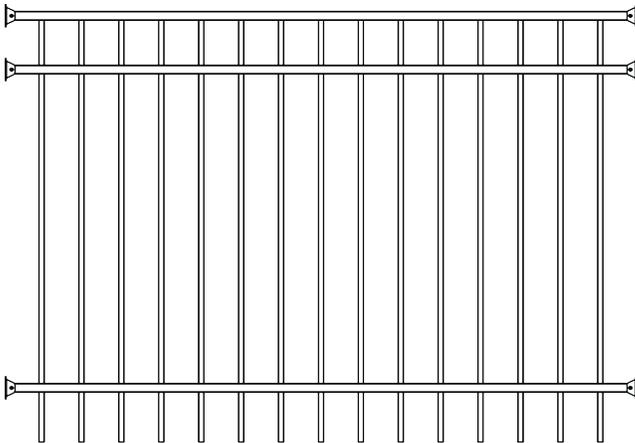
- 1. 2" x 2" x 84" Aluminum Fence Post Kit – Cap Included (555780)

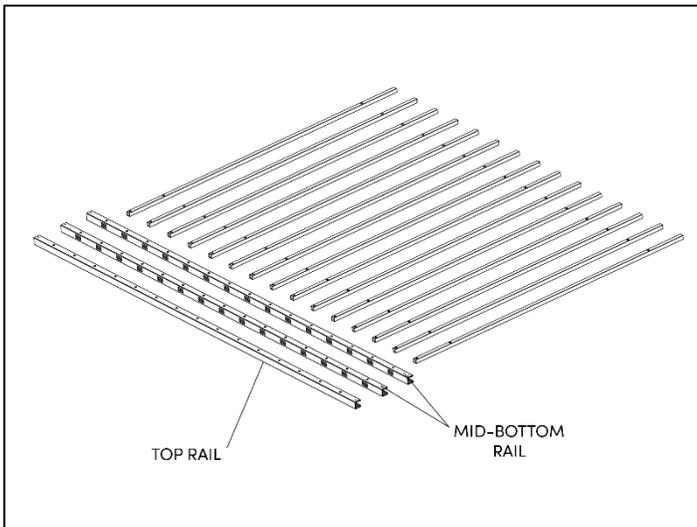
TOOLS AND ITEMS NEEDED

- Tape Measure
- Level
- Post Hole Digger
- Shovel
- Rubber Mallet
- Power Drill
- 1/8" Drill Bit
- Gravel or Filler
- Concrete Mix
- Safety Glasses

BEFORE YOU BEGIN

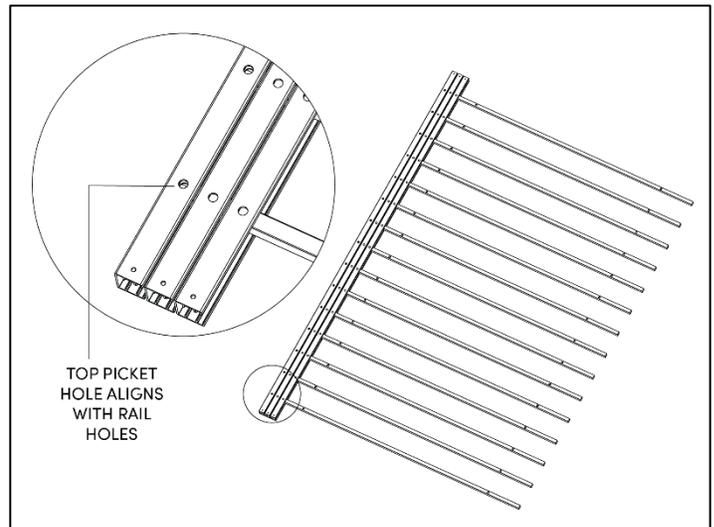
- Check your local zoning laws that may regulate the location, style and height of your fence or even require a permit signoff beforehand.
- Check local codes for frost line depth and regulations.
- You must contact local utility companies to clearly mark your property for electrical, gas or water lines to avoid puncturing any unseen underground utilities.





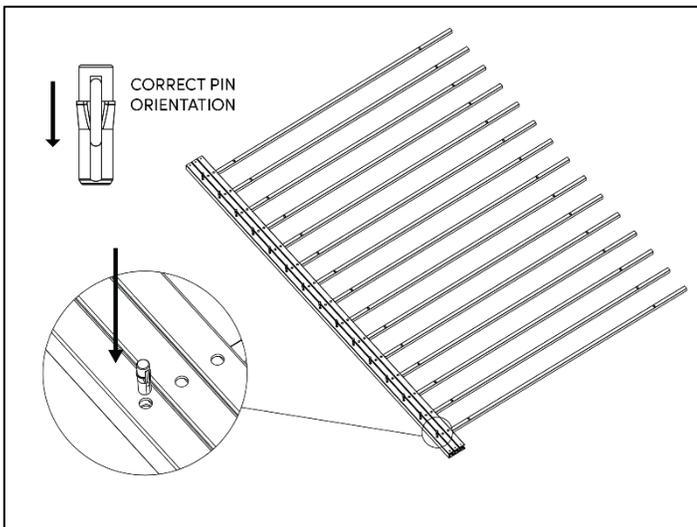
STEP 1 – Lay Out Rails & Pickets

- On a flat surface, lay out all rails and pickets with quick-pin holes facing upward.
- Position the rails in order from top (A), middle (B), to bottom (B) as shown above.



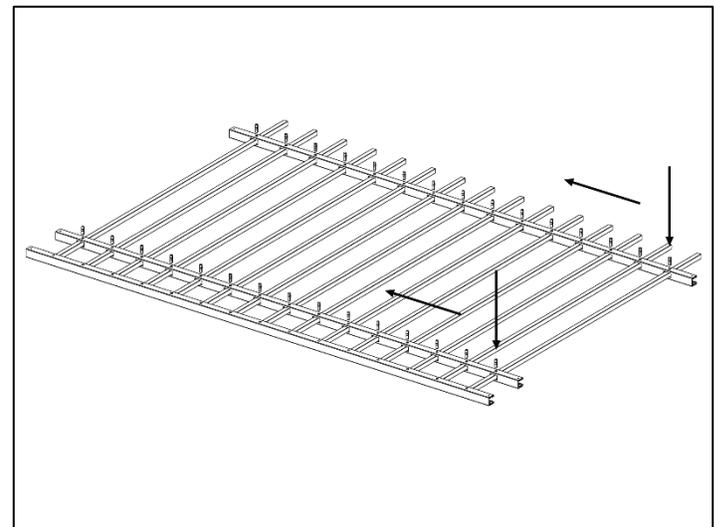
STEP 2 – Insert Pickets

- Insert each picket (C) into all 3 rails, aligning the top holes in the pickets to the quick-pin holes in the top rail, as shown.



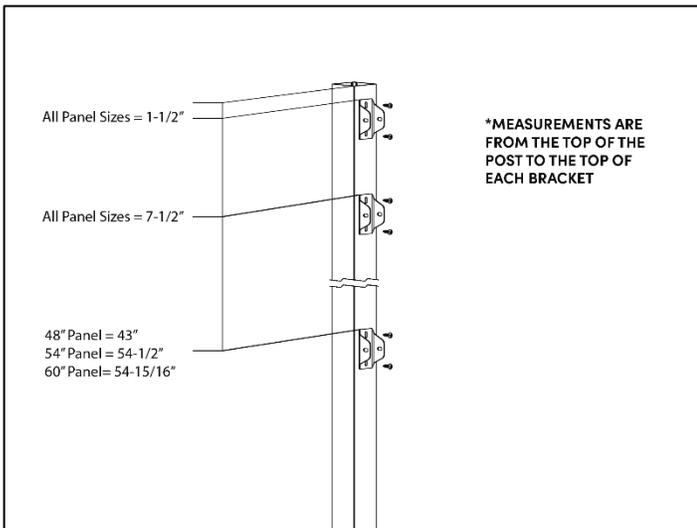
STEP 3 – Secure Top Quick-Pins

- Using a plastic or rubber mallet, tap the quick-pin (D) through the top rail (A) holes into the picket holes, securing the top rail to all 15 pickets.



STEP 4 – Secure Remaining Rails

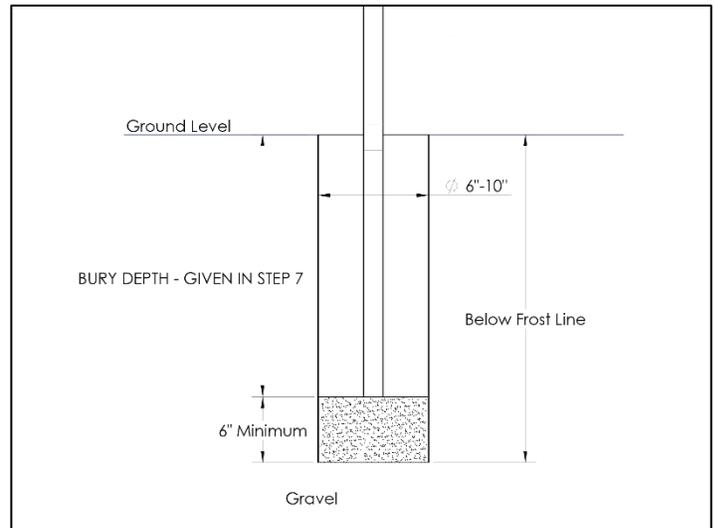
- Slide the lower rail (B) and mid rail (B) down until the holes align in the rails and pickets, as shown.
- Finish tapping in all of the quick-pins (D).



*MEASUREMENTS ARE FROM THE TOP OF THE POST TO THE TOP OF EACH BRACKET

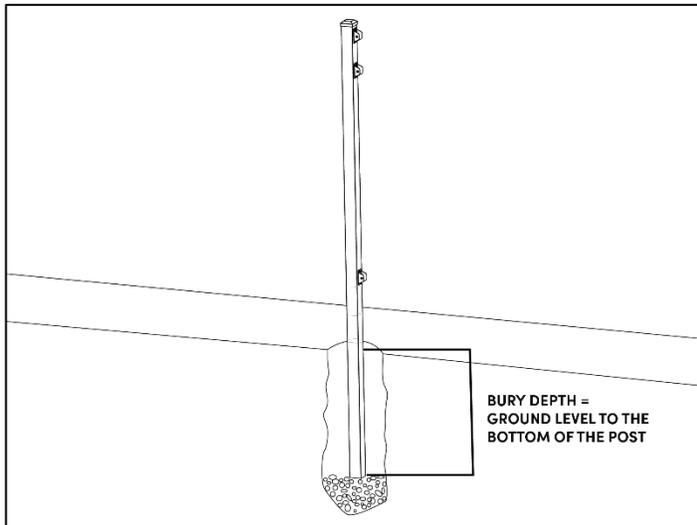
STEP 5 - Attach Brackets

- Depending on your panel size, measure and mark the post for proper bracket placement.
- Be sure your brackets are centered and level on the post.
- Mark the position for all 6 bracket holes.
- Using an 1/8" drill bit, drill pilot holes at each of the marked locations.
- Secure the brackets using (6) screws (F).



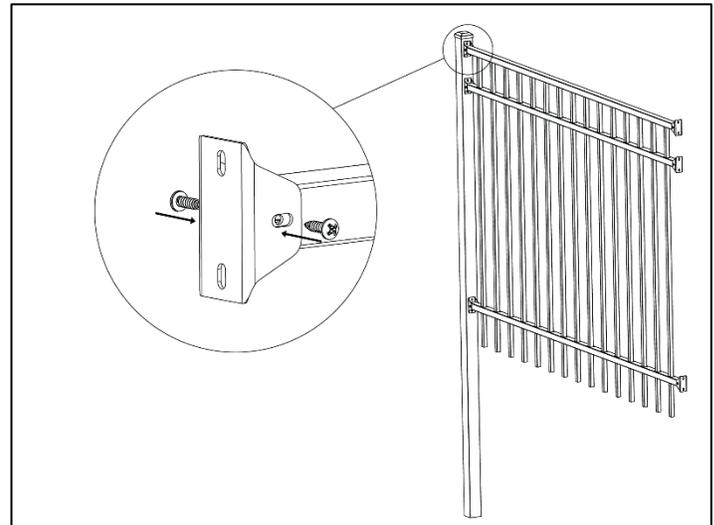
STEP 6 – Determine Post Hole Spacing and Depth

- Check local regulations for specific building requirements.
- Dig your first hole 6" and 10" wide and down to the frost line in your area.
- **IMPORTANT NOTE:** Posts should be set one at a time due to the rack-ability of the bracket – your panel spacing may change based on the angle in which the panel is installed.



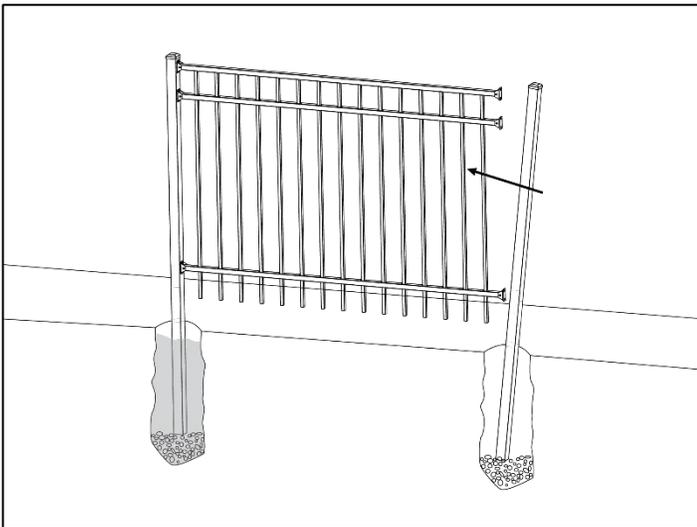
STEP 7 – Set First Post

- Each panel requires a different amount of bury depth:
 - 60" Panel = 21"
 - 54" Panel = 27"
 - 48" Panel = 33"
- Backfill the hole with at least 6" of gravel until the depth is to your determined bury depth from ground level to the top of the compacted gravel.
- Set first post with concrete using a level to ensure the post is plumb and square with the ground. Allow post to set before proceeding to step 8.



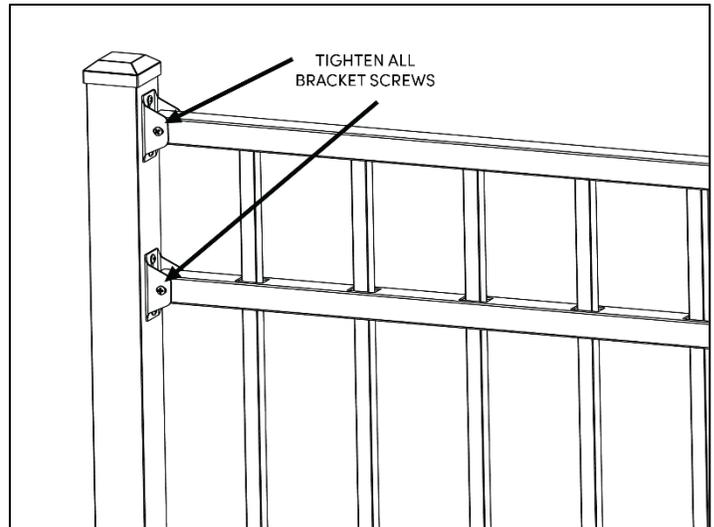
STEP 8 – Attach Panel to First Post

- Place the fence panel into the brackets that are mounted on your first post.
- Using the included T-20 bit and included screws (E), drive a screw through the slot of the bracket into the pre-drilled holes in the rail. Do not fully tighten.
- Drive the second screw into the other side of the bracket. Do not fully tighten.
- Repeat for all remaining brackets on the first post.
- **PRO TIP:** Set a 3/4" thick board underneath of your panel to space it correctly off the ground for mounting purposes.



Step 9 – Set Second Post

- Now that your panel is secured to the first post, you can figure the exact spacing you will need to set your second post.
- Place the second post in the next dug hole.
- Mark and pre-drill all 6 bracket holes on the second post.
- Attach the fence panel to the second post using (6) screws (F).
- Add concrete according to the instructions above. Make sure both posts are plumb and level.
- Continue installing panels using the instruction above.



Step 10 – Tighten Panel Screws

- Finish tightening all screws on all of the brackets.

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